

**Work Order ID 159463**

Tuesday, June 06, 2017 7:08:16 AM

*Report***\*159463\***

Page 1

Item ID: D3278-041 Accept **\*N900040100\*** Setup Start **\*NS1\***  
Revision ID: Stop **\*NS2\***  
Item Name: Support Assembly  
Start Date: 4/12/2017 Start Qty: 20.00 **\*20\*** Cust Item ID:  
Required Date: 4/27/2017 Req'd Qty: 20.00 **\*20\*** Customer:  
Reference:

Approvals: Process Plan: *W* Date: Tooling: Date: Run Start **\*NR1\***  
QC: Date: SPC (Y/N): Date: Stop **\*NR2\***

| Sequence ID/<br>Work Center ID | Operation<br>Description | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|

| Draw Nbr | Revision Nbr   |
|----------|----------------|
| D3278    | Rev C <i>✓</i> |

100 0.00  
**\*100\*** Small Fab  
Small Fab Memo 0.70  
Small Fab Rivet spacers with support as per Dwg D3278.

110 0.00  
**\*110\*** QC5- Inspect part completeness to step on W/O  
QC Memo 0.40  
Quality Control

120 0.00  
**\*120\*** Small Fab  
Small Fab Memo 0.57  
Small Fab Assemble support as per Dwg D3278.\*\*\*DO NOT TIGHTEN  
BOLTS\*\*\*Identify as D3278-041

DAS  
30  
9-89*20x**17/06/14*DAS  
36  
9-89*20* JUN 14 2017*20x* *17/06/14*DAS  
36  
9-89

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Required Date: 4/27/2017 Req'd Qty: 20.00 **\*20\*** Customer:  
Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

| Sequence ID/<br>Work Center ID                | Operation<br>Description                                      | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp           |
|-----------------------------------------------|---------------------------------------------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|--------------------------|
| 130<br><b>*130*</b><br>QC<br>Quality Control  | QC5- Inspect part completeness to step on W/O<br><br>Memo     | 0.00<br><br>0.40     |         |        |              | 20            |               |                  | DAS<br>38<br>JUN 28 2017 |
| 140<br><b>*140*</b><br>Packaging<br>Packaging | Identify as per dwg & Stock Location: <u>SK22</u><br><br>Memo | 0.00<br><br>0.20     |         |        |              | 20            |               |                  | DAS<br>38<br>JUN 28 2017 |
| 150<br><b>*150*</b><br>QC<br>Quality Control  | QC21- Final Inspection - Work Order Release<br><br>Memo       | 0.00<br><br>2.00     |         |        |              |               |               |                  | 17/7/3<br>JUN 28 2017    |

# Picklist Print

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Work Order ID: 159463

\*159463\*

Parent Item: D3278-041

\*D3278-041\*

Parent Item Name: Support Assembly

Start Date: 4/12/2017

Required Date: 4/27/2017

Start Qty: 20.00

Required Qty: 20.00

Comments: IPP: A04.04.19New issueKJ/JLM  
IPP B 07.08.21 Chg rivet per PAR185 EC Verified by: JLM

| Component Item ID/<br>Item Name | Replacement<br>Item ID | Mfg/<br>Purch | Bin<br>Item | Primary<br>Location | Last<br>Location | Route<br>Seq ID | Unit of<br>Measure | Qty on<br>Hand | Qty per Kit | Total<br>Qty | Qty<br>Issued | Date<br>Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|

|           |  |           |    |  |  |     |      |          |    |    |                  |             |  |
|-----------|--|-----------|----|--|--|-----|------|----------|----|----|------------------|-------------|--|
| AN4-13A   |  | Purchased | No |  |  | 120 | Each | 358.0000 | 2  | 40 | DAS<br>6<br>9-89 | JUN 14 2017 |  |
| *AN4-13A* |  |           |    |  |  |     |      |          | ** |    |                  |             |  |
| Bolt      |  |           |    |  |  |     |      |          |    |    |                  |             |  |

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
| FG       | 20      |          |
| 122808   | 20      |          |
| GA       | 70      |          |
| m134634  | 19      |          |
| m135470  | 51      |          |
| over003  | 100     |          |
| m137680  | 100     |          |
| ST344    | 168     |          |
| m137544  | 168     |          |

|              |  |              |    |  |  |     |      |         |    |    |                  |             |  |
|--------------|--|--------------|----|--|--|-----|------|---------|----|----|------------------|-------------|--|
| D2230-1      |  | Manufactured | No |  |  | 120 | Each | 21.0000 | 2  | 40 | DAS<br>6<br>9-89 | JUN 14 2017 |  |
| *D2230-1*    |  |              |    |  |  |     |      |         | ** |    |                  |             |  |
| Mounting Lug |  |              |    |  |  |     |      |         |    |    |                  |             |  |

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
| FG       | 4       |          |
| 150062   | 2       |          |
| 84136    | 2       |          |
| ST521    | 17      |          |
| 115306   | 1       |          |
| 159478   | 16      |          |

15945  
15947x 27  
13

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Work Order ID: 159463

Parent Item: D3278-041

Parent Item Name: Support Assembly

\*159463\*

\*D3278-041\*

Start Date: 4/12/2017

Required Date: 4/27/2017

Start Qty: 20.00

Required Qty: 20.00

D3278-1 Manufactured No

\*D3278-1\*

Support

100 Each 54.0000 1 20

\*\*

17/06/12 DAS 36 9-89

Location

Loc Qty

Loc Code

GA 54  
156230 1  
158634 13  
159569 40

13 7

D3278-2 Manufactured No

\*D3278-2\*

Support

100 Each 44.0000 1 20

\*\*

17/06/12 DAS 36 9-89

Location

Loc Qty

Loc Code

GA 44  
158638 4  
159571 40

4 16

D3278-3 Manufactured No

\*D3278-3\*

Spacer

100 Each 57.0000 1 20

\*\*

17/06/12 DAS 36 9-89

Location

Loc Qty

Loc Code

GA 57  
160790 26  
161795 31

20

MS20426AD3-6 Purchased No

\*MS20426AD3-6\*

Rivet

120 Each 2,080.000 4 80

\*\*

17/06/12 DAS 36 9-89

Location

Loc Qty

Loc Code

GA 1144  
M133988 1144  
ST312 936  
M133988 936

80

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Shop Packet Print

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Work Order ID: 159463

Parent Item: D3278-041

Parent Item Name: Support Assembly

**\*159463\***

**\*D3278-041\***

Start Date: 4/12/2017

Required Date: 4/27/2017

Start Qty: 20.00

Required Qty: 20.00

MS21042L4

Purchased

No

100

Each

3,041.000

2

40

**\*MS21042L 4\***

Nut

\*\*

Location

Loc Qty

Loc Code

FP001

10

m133363

10

GA

51

m135058

51

OVER007

2400

m137402

400

m137544

1000

m137680

1000

ST303

580

m137371

580

NAS1149D0463J

Purchased

No

120

Each

4,888.000

4

80

**\*NAS1149D0463.J\***

Washer

\*\*

Location

Loc Qty

Loc Code

GA

40

M135056

40

ST260a

4000

M137371

2000

M137699

2000

ST263

848

M137544

848

18-6  
9  
DAS  
6  
9-89

JUN 11 2017

40

68-6  
9  
DAS  
6  
9-89

JUN 14 2017

80